

WHAT IS CLAIMED IS:

1 1. A method of making a proton exchange fuel cell electrode, comprising:
2 forming carbon nanotubes on a substrate, to form a catalyst support;
3 depositing a precious metal on the nanotubes, to form a carbon nanotube
4 supported catalyst; and
5 incorporating a polymer membrane into the spaces between the carbon
6 nanotube supported catalyst, to form the electrode.

1 2. The method of claim 1 wherein said forming comprises forming
2 carbon nanotubes on a gas diffusion layer substrate.

1 3. The method of claim 1 wherein said forming comprises forming single
2 walled carbon nanotubes.

1 4. The method of claim 1 wherein said forming comprises forming multi-
2 walled carbon nanotubes.

1 5. The method of claim 1 wherein said forming comprises preparing an
2 array of anodic porous alumina templates on a substrate before said forming, to form an
3 aligned array of carbon nanotubes.

1 6. The method of claim 5 comprising preparing an array of anodic porous
2 alumina templates on a porous silicon substrate before said forming, to form an aligned array
3 of carbon nanotubes.

1 7. The method of claim 1 wherein said forming comprises growing
2 carbon nanotubes on the substrate using a chemical vapor deposition process using acetylene
3 in nitrogen as a carbon source.

1 8. The method of claim 7 wherein said forming comprises growing boron
2 doped carbon nanotubes on the substrate using a chemical vapor deposition process using
3 acetylene in nitrogen as a carbon source.

1 9. The method of claim 1 wherein said forming comprises directly
2 growing carbon nanotubes on a carbon substrate using a chemical vapor deposition process.

1 10. The method of claim 9 wherein said forming comprises depositing a
2 catalyst selected from the group consisting of cobalt, iron, boron, and combinations thereof,
3 on the carbon substrate, for catalyzing the growing of the carbon nanotubes.

1 11. The method of claim 10 wherein said depositing cobalt comprises
2 electrodepositing on one side of the carbon substrate by a three-electrode dc method in a 5
3 wt. % CoSO₄ and 2 wt. % H₃BO₃ aqueous solution at 20°C.

1 12. The method of claim 11 wherein the cobalt loading is between none
2 and 20 mg/m².

1 13. The method of claim 12 wherein the size of the deposited catalyst
2 particles is a function of the catalyst loading, such that an increase in catalyst loading
3 produces larger cobalt particles.

1 14. The method of claim 10 wherein said forming comprises using a
2 chemical vapor deposition process using acetylene in nitrogen as a carbon source.

1 15. The method of claim 1 wherein said depositing comprises depositing a
2 metal selected from the group consisting of platinum, gold, other precious metals, and
3 combinations thereof.

1 16. The method of claim 1 wherein said depositing comprises surface
2 functionalizing the surface of the nanotubes through a chemical oxidation treatment and
3 depositing the precious metal by an incipient-wetness process.

1 17. The method of claim 1 wherein said depositing comprises an
2 electrodeposition process.

1 18. The method of claim 17 wherein the electrodeposition process
2 comprises electrodepositing platinum on the nanotubes by a three-electrode dc method in 5
3 mM H₂PtCl₆ and 0.5 M H₂SO₄ aqueous solution.

1 19. The method of claim 1 wherein said incorporating a polymer
2 membrane comprises depositing a solubilized perfluorosulfonate ionomer into the spare space
3 between nanotubes to form a 4-phase boundary.

1 20. The method of claim 1 further comprising forming a proton exchange
2 membrane fuel cell utilizing the formed electrode, comprising:
3 adding a proton conducting membrane; and
4 adding electron collectors having fuel flow fields, to form the proton exchange
5 membrane fuel cell.